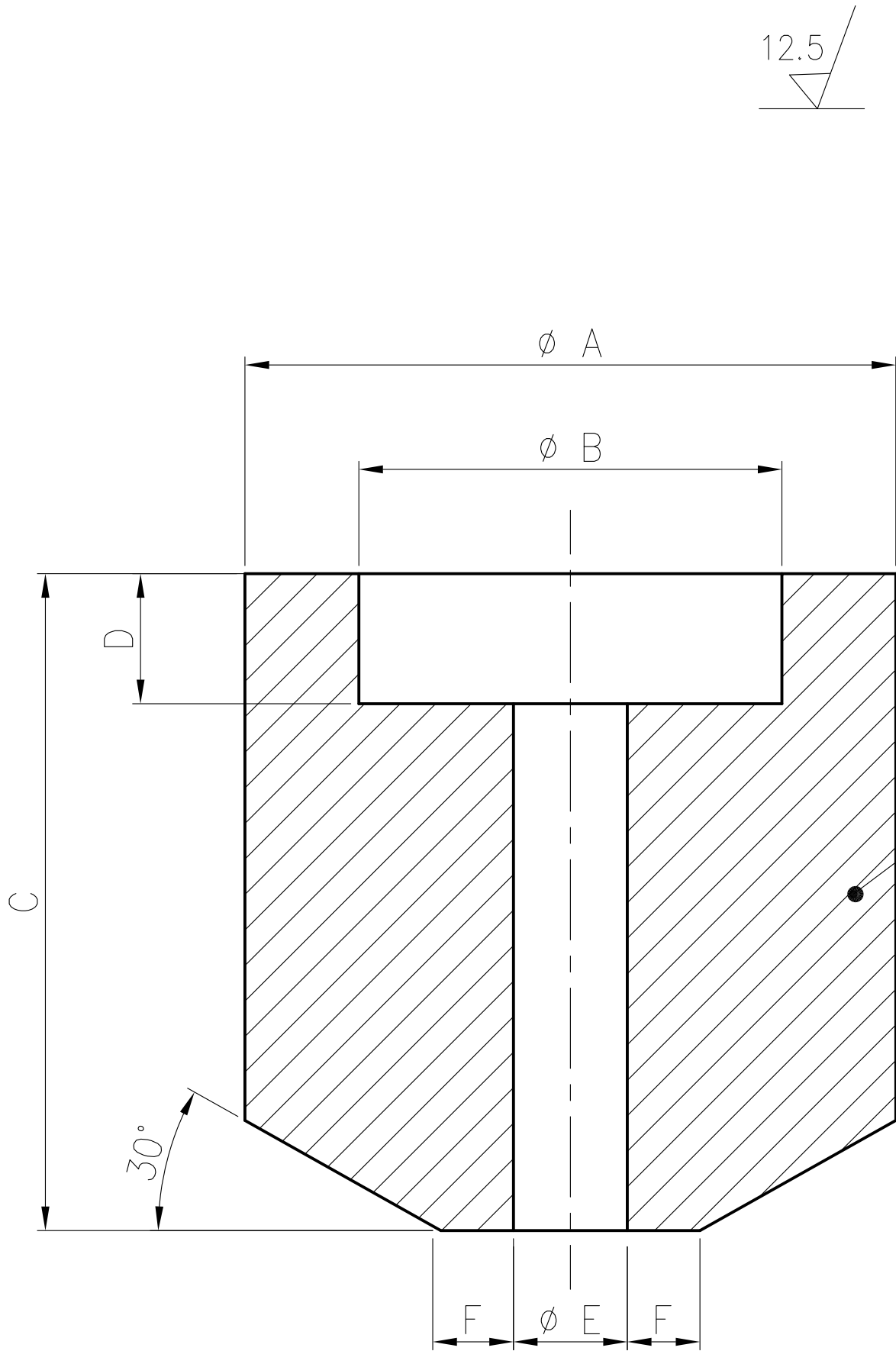


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3-80-344-33099

DRAWING No

01. DESIGN PRESSURE : 73.5 Kg/Cm ²(g)
02. DESIGN TEMPERATURE : 360° C

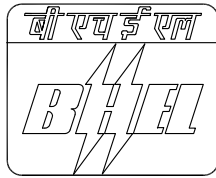


ITEM NO.

VAR NO.	DESCRIPTION	DIMENSION					
		A	B	C	D	E	F
01	SW STUB NB 15	32	21.8	34	10	11	2
02	SW STUB NB 25	46	34	44	13	24.3	2
03	SW STUB NB 40	62	48.9	47	13	38.1	2
04	SW STUB NB 50	76	61.4	59	16	49.2	2

04	04	ROD OD 80 L=59	3-80-344-33099		15 339 144 0000	A		1 170
					SA 105			1
03	03	ROD OD 63 L=47	3-80-344-33099		15 339 143 0000	A		0 630
					SA 105			1
02	02	ROD OD 50 L=44	3-80-344-33099		15 339 142 0000	A		0 420
					SA 105			1
01	01	ROD OD 40 L=34	3-80-344-33099		15 339 141 0000	A		0 350
					SA 105			1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
				VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	DINESH		18.07.16	
APPD	SRM		18.07.16	
	KVR		18.07.16	

REV 01	DATE 12.12.17	ALTD DINESH -sd-	APPD BISWAS -sd-
ZONE	DESIGN PARAMETERS REVISED		
	REVISIONS ARE MARKED AS		

DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.
CODE	C/M/F					
TITLE SW STUB CL 3000				CARD CODE U 01	DRAWING No. 3-80-344-33099	REV 01